MATERIAL SAFETY DATA SHEET

1. Product and Company Identification

Product number 810

Product name T-LUBE Dry PTFE Lubricant & Release Agent

Effective date 06-Feb-2013

Company information Ricmar Industries

889 N. Larch

Elmhurst, IL 60126 United States

Company phone General Assistance 800-323-0779

Emergency telephone US 1-866-836-8855 Emergency telephone outside US 1-952-852-4646

Version # 06

Supersedes date 07-May-2012

2. Hazards Identification

Emergency overview Aerosol. EXTREMELY FLAMMABLE

CONTENTS UNDER PRESSURE. Will be easily ignited by heat, spark or flames. Irritating to respiratory system. Prolonged exposure may cause chronic effects.

Potential health effects

Routes of exposure Inhalation. Ingestion. Skin contact.

Eyes Health injuries are not known or expected under normal use. Eye contact may result in

corneal injury.

Skin Prolonged or repeated contact can result in defatting and drying of the skin which may

result in skin irritation and dermatitis (rash).

Inhalation Intentional misuse by concentrating and inhaling the product can be harmful or fatal.

Irritating to respiratory system. Prolonged inhalation may be harmful.

Ingestion Exposure by ingestion of an aerosol is unlikely. May cause delayed lung damage.

Components of the product may be absorbed into the body by ingestion.

Target organs Central nervous system. Lungs.

Chronic effects Unconsciousness. May cause central nervous system disorder (e.g., narcosis involving a

loss of coordination, weakness, fatigue, mental confusion, and blurred vision) and/or damage. May cause delayed lung damage. Prolonged skin contact may defat the skin

and produce dermatitis.

Signs and symptoms Discomfort in the chest. Narcosis. Cyanosis. Defatting of the skin. Irritation.

3. Composition / Information on Ingredients

Components	CAS#	Percent
Propane	74-98-6	20 - 30
n-Butane	106-97-8	20 - 30
Aliphatic Petroleum Solvent	64742-89-8	20 - 30
Acetone	67-64-1	10 - 15
Ethyl Alcohol	64-17-5	3 - 5
Non-hazardous and other components below reportable levels		2.5 - 10

4. First Aid Measures

First aid procedures

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation

develops or persists.

Skin contact Immediately take off all contaminated clothing. Wash off with warm water and soap. Get

medical attention if irritation develops or persists.

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Inhalation Move to fresh air. If breathing is difficult, give oxygen. Call a physician if symptoms

develop or persist.

Ingestion If material is ingested, immediately contact a poison control center. Have victim rinse mouth thoroughly with water. Do not induce vomiting without advice from poison control

mouth thoroughly with water. Do not induce vomiting without advice from poison control center. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper

respiratory medical device.

Notes to physician Symptoms may be delayed.

5. Fire Fighting Measures

Flammable properties

Vapor or gas may spread to distant ignition sources and flash back. Runoff to sewer may cause fire or explosion hazard.

Extinguishing media

Suitable extinguishing media

Alcohol foam. Dry chemical. Carbon dioxide (CO2). Do not use water jet.

Protection of firefighters

Specific hazards arising from the chemical

Fire may produce irritating, corrosive and/or toxic gases.

Protective equipment and precautions for firefighters

In the event of fire and/or explosion do not breathe fumes. Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask. If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also consider initial evacuation for 800 meters (1/2 mile) in all directions. ALWAYS stay away from tanks engulfed in flame. Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Withdraw immediately in case of rising sound from venting safety devices or any discoloration of tanks due to fire. Containers should be cooled with water to prevent vapor pressure build up. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn.

6. Accidental Release Measures

Methods for containment

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Stop the flow of material, if this is without risk. Prevent entry into waterways, sewers, basements or confined areas.

Methods for cleaning up

Should not be released into the environment. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean contaminated surface thoroughly. Avoid dust formation.

7. Handling and Storage

Handling

Pressurized container: Do not pierce or burn, even after use. Do not handle or store near an open flame, heat or other sources of ignition. Do not smoke while using or until sprayed surface is thoroughly dry. Do not use if spray button is missing or defective. Use only with adequate ventilation. Do not get this material in contact with eyes. Do not get this material in contact with skin. Avoid prolonged exposure.

Storage

Level 3 Aerosol.

Contents under pressure. Do not puncture, incinerate or crush. The pressure in sealed containers can increase under the influence of heat. Keep away from heat, sparks, and flame. Avoid exposure to long periods of sunlight. Store in cool place. Keep container tightly closed. Keep in an area equipped with sprinklers. Keep out of the reach of children. Level 3 Aerosol. Do not store, incinerate, or heat this material above 120 degrees Fahrenheit.

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8. Exposure Controls / Personal Protection

Exposure limits

ACGIH

Components	CAS#	TWA	STEL	Ceiling
Propane	74-98-6	1000 ppm	Not established	Not established
n-Butane	106-97-8	1000 ppm	Not established	Not established
Acetone	67-64-1	500 ppm	750 ppm	Not established
Ethyl Alcohol	64-17-5	1000 ppm	1000 ppm	Not established

OSHA

Components	CAS#	TWA	STEL	Ceiling
Propane	74-98-6	1000 ppm	Not established	Not established
Acetone	67-64-1	1000 ppm	Not established	Not established
Ethyl Alcohol	64-17-5	1000 ppm	Not established	Not established

Personal protective equipment

Eye / face protection Wear chemical goggles.

Wear appropriate chemical resistant clothing. Protective gloves. Skin protection

Respiratory protection If permissible levels are exceeded use NIOSH mechanical filter / organic vapor cartridge

or an air-supplied respirator.

9. Physical & Chemical Properties

Appearance Compressed liquefied gas. **Boiling point** 77 °F (25 °C) estimated

Color Tan.

Density 0.6264 g/cm3 estimated Flammability (HOC) 37.9416 kJ/g estimated

Flash back Yes

Flash point -156 °F (-104.4 °C) Propellant

Form Liquid. Aerosol. Freezing point Not available None known. Odor pН Not applicable

Physical state Liquid.

Pressure 55 - 70 psig @70°F

Solubility Partially

Specific gravity 0.6265 estimated

10. Chemical Stability & Reactivity Information

Chemical stability Risk of ignition.

Conditions to avoid Heat, flames and sparks.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological Information

Acute effects Acute LD50: 12472 mg/kg estimated, Rat, Dermal

Acute LC50: 340 mg/l/4h estimated, Rat, Inhalation

Component analysis - LD50

Toxicology Data - Selected LD50s and LC50s

67-64-1 Acetone Oral LD50 Rat 5800 mg/kg

Aliphatic Petroleum Solvent 64742-89-8 Oral LD50 Mouse 5000 mg/kg; Dermal LD50 Rabbit 3000 mg/kg Ethyl Alcohol 64-17-5 Oral LD50 Rat 7060 mg/kg; Inhalation LC50 Rat 124.7 mg/L 4 h n-Butane 106-97-8

Inhalation LC50 Rat 658 mg/L 4 h Propane 74-98-6 Inhalation LC50 Rat 658 mg/L 4 h Sensitization Not expected to be hazardous by OSHA criteria.

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Carcinogenicity

IARC - Group 1 (Carcinogenic to Humans)

Ethyl Alcohol 64-17-5 Monograph 100E [2012] (in alcoholic beverages); Monograph 96 [2010] (in alcoholic

beverages)

Teratogenicity Not expected to be hazardous by OSHA criteria.

12. Ecological Information

Ecotoxicity Components of this product have been identified as having potential environmental

concerns.

LC50 31781 mg/L, Fish, 96.00 Hours, EC50 74496 mg/L, Daphnia, 48.00 Hours, IC50 21311 mg/L, Algae, 72.00 Hours,

13. Disposal Considerations

Waste codes D001: Waste Flammable material with a flash point <140 F

Disposal instructions Contents under pressure. Dispose of this material and its container at hazardous or

special waste collection point. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose in accordance with all applicable regulations.

mark on cartons after 12/31/13 and may be used now in place of the "Consumer

Commodity ORM-D" marking and both may be displayed concurrently.

14. Transport Information

Department of Transportation (DOT) Requirements

Basic shipping requirements:

Proper shipping name Aerosols
Hazard class 2.1
UN number UN1950

Additional information:

Further information

Special provisions 153, N82
Packaging exceptions LTD QTY
Packaging non bulk None
Packaging bulk None

None

This product meets the exception requirements of section 173.306 as a limited quantity and may be shipped as a limited quantity. Until 12/31/2013, the "Consumer Commodity - ORM-D" marking may still be used in place of the new limited quantity diamond mark for packages of UN 1950 Aerosols. Limited quantities require the limited quantity diamond

IMDG

Basic shipping requirements:

Proper shipping name AEROSOLS

Hazard class 2.1 UN number 1950

Additional information:

Packaging exceptionsLTD QTYItem5FLabels requiredNoneTransport Category2



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IATA

Basic shipping requirements:

Proper shipping name Aerosols, flammable

Hazard class 2.1 UN number 1950

Additional information:

Packaging exceptions LTD QTY
Labels required None



15. Regulatory Information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

Occupational Safety and Health Administration (OSHA)

29 CFR 1910.1200 hazardous

us

chemical

CERCLA (Superfund) reportable quantity

Acetone: 5000.0000

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 302 extremely No

hazardous substance

Section 311 hazardous chemical Yes

Hazard categories (311/312) Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No

Inventory status

Country(s) or region Inventory name On inventory (yes/no)* China Inventory of Existing Chemical Substances in China (IECSC) No European Inventory of New and Existing Chemicals (EINECS) Europe No Europe European List of Notified Chemical Substances (ELINCS) No Japan Inventory of Existing and New Chemical Substances (ENCS) No Korea Existing Chemicals List (ECL) No United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

State regulations WARNING: This product contains a chemical known to the State of California to cause

cancer

U.S. - Pennsylvania - RTK (Right to Know) List

Acetone 67-64-1 Environmental hazard

 Aliphatic Petroleum Solvent
 64742-89-8
 Present

 Ethyl Alcohol
 64-17-5
 Present

 n-Butane
 106-97-8
 Present

 Propane
 74-98-6
 Present

16. Other Information

Further information HMIS® is a registered trade and service mark of the NPCA.

HMIS® ratings Health: 1*

Flammability: 4 Physical hazard: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our

knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified

in the text.

MSDS sections updated Product and Company Identification: Product Review

Transport Information: Further information

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Prepared by

Regulatory Compliance