________ MATERIAL SAFETY DATA SHEET (SUBSTITUTES FOR OSHA FORM 174): May be used to comply with OSHA's Hazard Communication Standard, 29 CFR 1910.1200. PRODUCT NUMBER: 825 IDENTITY: BENCHMATE #291 20A Revision Date: 12/10/2003 Manufacturer's Name: Ricmar Industries Telephone Numbers: 889 N. Larch Avenue Emergency: Address: Elmhurst, IL 60126 800/255-3924 Information: Ph: 800-323-0779 -----HMIS CODES: REACTIVITY: 1 FLAMMABILITY: 2 HEALTH: 1 PERSONAL PROTECT: A Section II: HAZARDOUS INGREDIENTS/IDENTITY INFORMATION (All of the ingredients contained in this product are listed on the TSCA inventory.) Cas No. OSHA PEL ACGIH TLV OTHER LIM % D-LIMONENE

Section III: PHYSICAL/CHEMICAL CHARACTERISTICS

Boiling Point: 362 Specific Gravity (water=1) 0.94
Vapor Pressure(mm Hg) 1 Melting Point: N/A
Vapor Density(AIR=1) 1 Evaporation Rate: <1
Solubility in Water: 100% (Butyl Acetate=1)
Appearance and Odor: BROWN JELLED LIQUID, AROMATIC SOLVENT ODOR

Section IV: FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used):>150F TCC Flammable Limits: LEL:N/A UEL: N/A Extinguishing Media: STANDARD DRY CHEMICAL FIRE EXTINGUISHER Special Fire Fighting Procedures: SELF CONTAINED BREATHING APPARATUS.

Unusual Fire and Explosion Hazards: CONTENTS UNDER PRESSURE. EXPOSURE TO TEMPERATURES ABOVE 120 F MAY CAUSE BURSTING.

Section V: REACTIVITY DATA

PRODUCT NUMBER: 825

Stability: Unstable: Conditions to avoid: Stable: X TEMPERATURES ABOVE 12 TEMPERATURES ABOVE 120 F

Incompatability (Materials to Avoid): SOME PLASTICS

Hazardous Decomposition or Byproducts: NONE

Hazardous Polymerization:

May Occur:

Will Not Occur: X

Conditions to Avoid: NONE

Section VI: HEALTH HAZARD DATA

______ Routes of Entry: Inhalation: YES Skin: YES

Health Hazards (Acute and Chronic):

INHALATION: DIZZINESS. EXCESSIVE EXPOSURE MAY CAUSEUNCONSCIOUSNESS. EYES: STRONG IRRITATION. SKIN: IRRITATION. MAY CAUSE DRYNESS AND DEFATTING.

INGESTION: NAUSEA, VOMITING, INTESTINAL CRAMPING.

Carcinogenicity: NTP:NO IARC Monographs:NO

OSHA Reg:NO

Signs and Symptoms of Exposure: SEE HEALTH HAZARDS

Medical Conditions Generally Aggravated by Exposure: NONE KNOWN

Emergency and First Aid Procedures: INHALATION: REMOVE TO FRESH AIR. EYES: FLUSH WITH RUNNING WATER FOR 15 MINUTES. CONSULT PHYSICIAN. SKIN: WASH THOROUGHLY WITH SOAP AND WATER. IF IRRITATION PERSISTS CONSULT PHYSICIAN. INGESTION: DO NOT INDUCE VOMITING. CONSULT PHYSICIAN.

Section VII: PRECAUTIONS FOR SAFE HANDLING AND USE

______ Steps to be Taken in Case Material is Released or Spilled: WIPE UP WITH RAG OR USE SOME ABSORBENT CLAY MATERIAL

Waste Disposal Method: DISPOSE OF RESIDUE IN ACCORDANCE WITH FEDERAL, STATE OR LOCAL GUIDELINES. DO NOT PUNCTURE OR INCINERATE CONTAINER. DO NOT REUSE CONTAINER. WRAP AND PLACE IN TRASH COLLECTION.

Precautions to be Taken in Handling and Storing: DO NOT USE OR STORE NEAR HEAT OR OPEN FLAME. EXPOSURE TO TEMPERATURES ABOVE 120 F MAY CAUSE BURSTING

Other Precautions: NONE

Section VIII: CONTROL MEASURES

Respiratory Protection: USE WITH ADEQUATE VENTILATION.

Ventilation: Local Exhaust:ADEQUATE

Special: N/A Mechanical: N/A

. N/A Protective Gloves: N/A

Eye Protection: SAFETY GOGGLES ARE RECOMMENDED WHENEVER CHEMICALS ARE USED.

Other Protective Clothing or Equipment:

Work/Hygienic Practices: WASH HANDS AFTER USE.